



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3053-041
Job Sheet 214741



Part No: D3053-041

Job Qty: 1 pcs

Part Name: 212 Basket Base Assembly LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/20

Job Tracking No:

Due Date: 11/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3053 REV.D IPP C 02.09.04 M304EX0.75-16F was M750-16FXS-S/S KJ/RF IPP Rev:D 08-08-29 revB
as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	11/23/20	11/23/20	0.00	12.50	Large Fab - 1		NOV 17 2020
							Large Fab - 10		
							Large Fab - 2	DAS 24	
							Large Fab - 3	9-89	
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	Large Fab - Welded Assy-2-B4B	1 pcs	11/23/20	11/23/20	0.00	12.50	Large Fab - 1 - B4B		NOV 19 2020
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B	DAS 24	
							Large Fab - 5 - B4B	9-89	
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
							Large Fab - 11 - B4B (Various)		
							Large Fab - 12 - B4B		
			11/23/20		0.00	0.00	QC 9 - 10		NOV 23 2020
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43	DAS 50	
							QC 9 - 50	9-89	
							QC 9 - 9		



Container No: S313412



Part: D3053 - 041

Job No: 214741

Serial No/Batch: S313412

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/17/20

Plex 10/30/20 2:06 PM Dart.lajeunesse.marie

130 QC 5	1 pcs	11/23/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
150 Powdercoat - 2 White GI(S)- B4B	1 pcs	11/24/20	0.00 1.00	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
				Powdercoat - 5 - B4B	
				Powdercoat - 6 - B4B	
				Powdercoat - 7 - B4B	
				Powdercoat - 8 - B4B	
				Powdercoat - 9 - B4B	
				Powdercoat - 10 - B4B	
160 QC 3	1 pcs	11/24/20	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
170 Packaging 3-1 - Stock - B4B	1 pcs	11/24/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	

DAS
50
9-89

NOV 23 2020

DAS
34
9-89DAS
15
9-89

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	all 70-11-21
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
180 QC 21 - SA	1 pcs	11/24/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 9	77 NOV 24 2020
				QC 21 - SA - 77	9-89
				QC 21 - SA - 28	

Part Op **100** - (Weld per dwg A/R S.S. rod Batch: 139066) 1-Cut 5 D2235-3 FROM D3166-1 using DT83 2-Drill holes in three
 Descriptions: D2235-3 ribs as per dwg D3053 using DT8995

110 - (Weld per dwg A/R S.S. rod Batch: 139066) 1-Remove all markings from material 2-Weld as per Dwg D3053
 using Welding Table and corner Jig Deburr as required *****Ensure ribs are positionned for LH****

120 - (QC9- Inspect visual per QSI004- Fusion Welds)

130 - (QC5- Inspect part completeness to step on W/O)

150 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ OVEN TEMPERATURE: _____
 FINISH TIME: _____

160 - (QC3- Inspect Part Finish)

170 - (Identify as per dwg & Stock Location: _____)

180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	48 sf (48 ea)	100-Large Fab - Welded Assy-1	5305849
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	43.3333 ft (43.3333 ea)	100-Large Fab - Welded Assy-1	532790
D2232-3	Basket Hinge	2 pcs (2 ea)	110-Large Fab - Welded Assy-2- B4B	5241004
D2327-3	Spacer Bushing	2 pcs (2 ea)	110-Large Fab - Welded Assy-2- B4B	5299106
D2581	Mounting Bracket	2 pcs (2 ea)	110-Large Fab - Welded Assy-2- B4B	5304274
D3166-1	Basket Hoop	5 pcs (5 ea)	110-Large Fab - Welded Assy-2- B4B	5310363

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304EX0.75-16F	48	700	0
	M304TS0.750W.065	43	235	0
110-Large Fab - Welded Assy-2- B4B	D2232-3	2	6	0
	D2327-3	2	12	0
	D2581	2	22	0
	D3166-1	5	0	0

Part Specifications

Specifications could not be found.

Plex 10/30/20 2:06 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					